

ATB CENTERLESS BRUSHES

This brush is designed for use on centerless grinding machines. Changeover from grinding wheel to brush is usually no different than a change from one grinding wheel to another.

This table shows sizes which are the most commonly used styles. Other sizes and fill varieties are available. Contact your Osborn representative for pricing and availability of these and others not listed.



Outer Dia.	Grit	Fill Material	Face Width	Inner Dia.	Std Pk	Item No.
20	80	Silicon Carbide	6	12	1	13803
20	120	Silicon Carbide	6	12	1	13835
20	180	Silicon Carbide	6	12	1	13843
20	320	Silicon Carbide	6	12	1	13839
20	500	Silicon Carbide	6	12	1	13809

Contact your Osborn representative for pricing and availability of Centerless Brushes

ADAPTERS

CENTER PLATES

Used with Airway Flanges.

Used in pairs only with the composite wheel brushes and used individually with other wheel brushes.

Diameter	Arbor Hole	Item No.
3-1/4	1/2	75331
3-1/4	5/8	75332
3-1/4	3/4	75333
3-1/4	1	75334
3-1/4	1-1/4	75335
3-1/4	2	75336
4-1/4	3/4	75339
4-1/4	7/8	75340
4-1/4	1	75341
4-1/4	1-1/4	75342
4-1/4	1-1/2	75343
4-1/4	2	75344
5-1/4	1-1/4	75347
5-1/4	1-1/2	75348*
5-1/4	2	75350**
7-1/4	1-1/4	75353
7-1/4	1-1/2	75354
7-1/4	1-3/4	75355
7-1/4	2	75356



* Double Keyway 3/8" x 3/16"

** Double Keyway 1/2" x 1/4"

AIRWAY FLANGES

Used with Center Plates.

Diameter	Arbor Hole	Item No.
4-1/2	1/2	46140
4-1/2	5/8	46143
4-1/2	3/4	46141
4-1/2	1	46146
4-1/2	1-1/4	46142
4-1/2	2	46147
6	3/4	46159
6	7/8	46158
6	1	46161
6	1-1/4	46160
6	1-1/2	46163
6	2	46164
8	1-1/4	46126
8	1-1/2	46128
8	1-3/4	46127
8	2	46130

